

Date: Thursday, 10/18/2007 8:03:07 AM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PIN PIN ASSEMBLY		
Job Number	: 35206					
Estimate Number	: 11492					
P.O. Number	: N/A		Part Number	: D2444		
This Issue	10/18/2007	S.O. No. : N/A	Drawing Number	: D2444 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	N/A	Type : SMALL /MED FAB	Drawing Revision	: B		
Previous Run	: 33795		Material	: N/A		
Written By			Due Date	: 10/24/2007 Qty: 10 Um: Each		
Checked & Approved By						
Comment	: Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D26906	Lanyard
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Lanyard		
Qty Part Number Description Batch 1 D2690-6 Lanyard <i>331191(N)</i> <i>PB35225(9)</i> <i>G07/102(10)</i>		
2.0	BLRS002	Pip Pin
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Pip Pin		
Qty Part Number Description Batch 1 BLRS-002 Pip Pin <i>M102160(6X)</i> <i>M106005(4)</i> <i>G07/102(10)</i>		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble D2444 as per Dwg D2444 Identify as D2444		
4.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST, 33</i> <i>(X10)</i> <i>07/11/05</i> <i>CW</i>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/11/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: PIN PIN ASSEMBLY

Job Number: 35206

Part Number: D2444

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

10/11/06

Job Completion



10/11/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

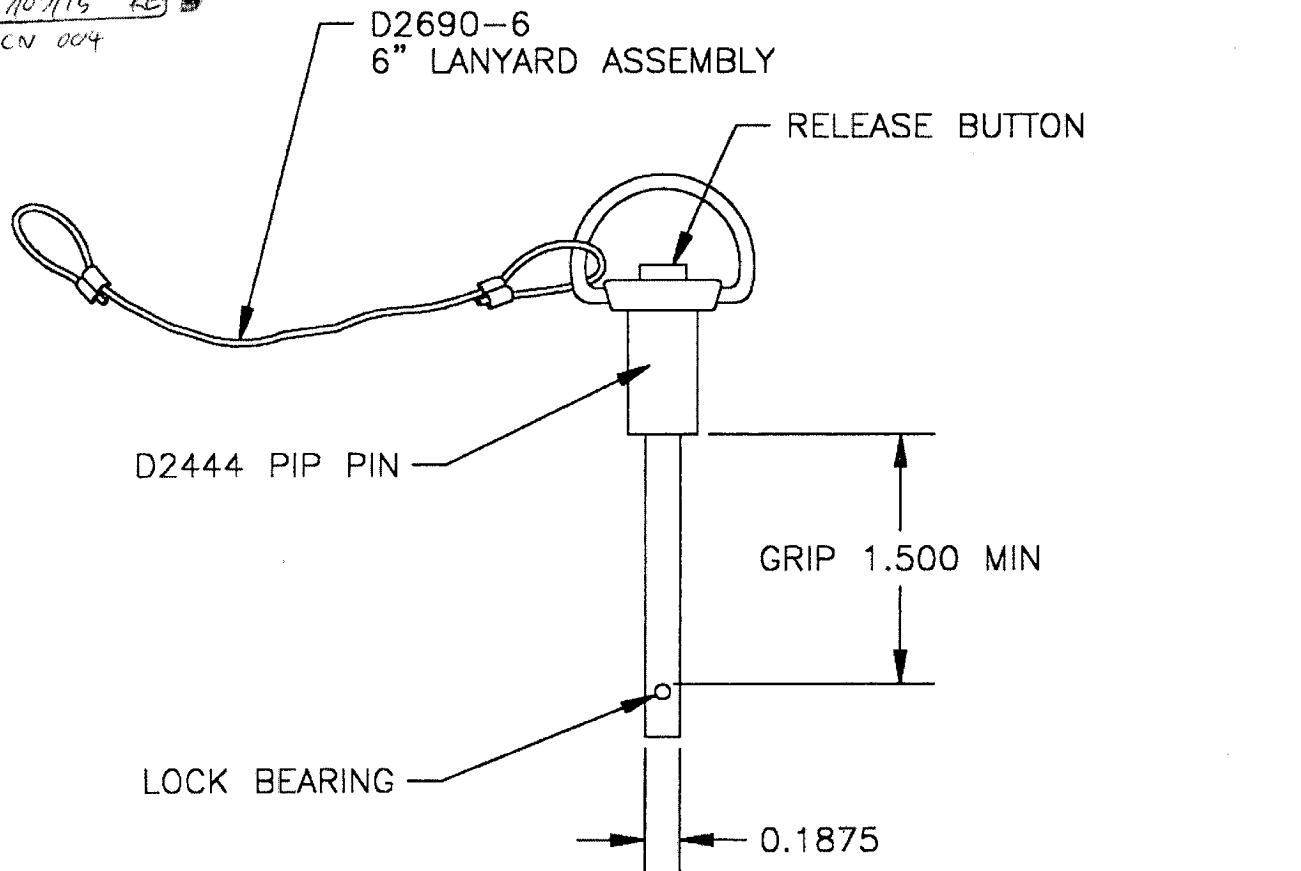
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**GACOPY  
GENCO

DESIGNER	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2444	SHEET 1 OF 1
DATE		TITLE	SCALE
97.07.15		PIP PIN	1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING**RELEASED**07/07/15 KE  
ECN 004LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

- AVIBANK BLC3RC15S RING HANDLE  
 AVIBANK BLC3B15S BUTTON HANDLE  
 AVIBANK BLC3TA15S 'T' HANDLE  
 AVIBANK BLC3LA15S 'L' HANDLE

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 35206